



# Aero **40** Series

Product Catalog

This catalog contains all of Cold Jet's Aero 40 product offerings and all part numbers that were current at the time of catalog production.

Images shown are for representative purposes only.

Products may vary from the images displayed. Cold Jet will always ship the latest version of each part. Invoices will always reflect the latest revision level numbers.

Cold Jet is not liable for typographical errors or changes to specifications presented.

Check [www.coldjet.com](http://www.coldjet.com) for the most recent version of this document.

Contact your Cold Jet representative for the most current information.

### General Contact Information

USA Headquarters: +1.513.831.3211 +1.800.337.9423

Latin America: +52 (81) 10 97 0445

Germany: +49 (0) 6551 9606.0

Europe Headquarters: +32 (0) 13.53.95.47

Middle East: +32 (0) 13.53.95.47

Canada: +1.800.337.9423 x501

Asia/Pacific: +1.513.831.3211 x709

### Customer Support After-Hours HOTLINE:

United States/Canada: +1.800.777.9101

Europe: +32 (0) 13 53 94 47

All other locations: +1.513.576.8981

#### Email:

United States & all other locations:  
service@coldjet.com

Europe: service.eu@coldjet.com

## Aero 40 SPECIFICATIONS

Hopper capacity ..... 40 lbs (18.2 kg) capacity

Variable feed rate ..... 0 - 4 lbs (0 - 1.8 kg) per min

#### Blast pressure range

Aero 40 HP

with optional pressure regulator ..... 20 to 250 psi (1.4 to 17.2 bar)

without pressure regulator ..... 65 to 250 psi (4.5 to 17.2 bar)

Aero 40

with optional pressure regulator ..... 20 to 140 psi (1.4 to 9.7 bar)

without pressure regulator ..... 65 to 140 psi (4.5 to 9.7 bar)

#### Supply pressure range

Aero 40 HP ..... 65 to 250 psi (4.5 to 20.7 bar)

Aero 40 ..... 65 to 140 psi (4.5 to 9.7 bar)

Air consumption range ..... 50 to 215 cfm (1.4 to 6.1 m<sup>3</sup>/min) at 80 psi (5.5 bar)

Weight..... 260 lbs (118 kg)

Size (L x W x H)..... 36" x 20" x 40" (91 cm x 51 cm x 101 cm)

12-month warranty (extended warranty packages available)

# Aero 40 Series

## Aero 40 Series Dry Ice Blast Cleaning Systems

The Aero 40 Dry Ice Blast Cleaning System comes complete with one length of 1" (2.5 cm) blast hose, one length of air hose, applicator (with integrated light on Aero 40HP, w/o light on Aero 40), specified nozzle to best suit cleaning application needs, static bond cable, nozzle hanger, hose wrap (qty 2), and hose carrier (qty 2).

Part #: Aero 40 2A0176  
Aero 40HP 2A0177



## Applicators



### AeroTech Applicator

Lightweight applicator with a low center of gravity significantly reduces arm fatigue. Safety on/off switch to ensure safety when not blasting.

Trigger switch allows the ability to blast with "Air Only" when purging the system and "Air and Ice" when ready to clean. Integrated Quick Change feature enables operators to change nozzles safely and easily.

Military-Grade light attachment mounted on top of Applicator will illuminate area being cleaned.

Part #: 2E0425-G1 (Applicator without light) Standard on Aero 40  
2E0425-G2 (Applicator with light) Standard on Aero 40 HP



### Tight Access Applicator

Lightweight, simple & easy angled design for better control of blasting in areas where the access is tight. Safety on/off switch to ensure safety when not blasting.

Part #: 2E0447 (includes QCM)



### Mini Applicator

Small and lightweight design for ease of use and great control of blasting for applications where a smaller applicator is desired. Safety on/off switch to ensure safety when not blasting.

Part #: 2E0524-C (includes QCM)



### Remote Switch

Remote start/stop station for fixed applications. Connects directly to blast control cable.

Part #: 2G1137



### Foot Switch

Eliminates the need for a hand-held control switch. Allows nozzle to be attached directly to the blast hose for better ergonomics. "Deadman style" safety foot pedal.

Part #: 2G1070

## Hoses and Cables

### Blast Hose\*

20' (6.1 m) section

Designed to eliminate constrictions and freezing up during blasting.

Hose Part #:

- 2N0221-G1 - 3/4" (1.9 cm) ID
- 2N0221-G2 - 3/4" (1.9 cm) ID (with Control Cable)
- 2N0222-G1 - 1" (2.5 cm) ID
- 2N0222-G2 - 1" (2.5 cm) ID (with Control Cable)
- 2N0223-G1 - 1 1/4" (3.2 cm) ID
- 2N0223-G2 - 1 1/4" (3.2 cm) ID (with Control Cable)

Urebrade Blast Hose - 140 psi (9.7 bar)

- 5N0043 - 3/4" (1.9 cm) ID
- 2N0205-G1 - 3/4" (1.9 cm) ID (with Control Cable)
- 5N0042 - 1" (2.5 cm) ID
- 2N0200-G1 - 1" (2.5 cm) ID (with Control Cable)
- 5N0044 - 1 1/4" (3.2 cm) ID
- 2N0203-G1 - 1 1/4" (3.2 cm) ID (with Control Cable)

Kevlar Blast Hose - 300 psi (20.7 bar)

- 5N0046 - 3/4" (1.9 cm) ID
- 2N0210 - 3/4" (1.9 cm) ID (with Control Cable)
- 5N0045 - 1" (2.5 cm) ID
- 2N0201 - 1" (2.5 cm) ID (with Control Cable)
- 5N0047 - 1 1/4" (3.2 cm) ID
- 2N0204 - 1 1/4" (3.2 cm) ID (with Control Cable)

\* One corresponding bond cable shaft collar is required per complete hose run (not one per hose section).



### 5-Pin Control Cable

10' (3.04 m) and 20' (6.1 m) Section.

Use to connect remote, foot switch or Dual Trigger Interconnect Box to blast unit.

Part #: 3G0072 (10' - 3.04 m)

4G0819 (20' - 6.1 m)

### Air Hose

25' (7.6 m) Section 1" (2.5 cm) ID 300 psi (20.7 bar)

Used to carry pressurized air from air source to blast unit. Includes one swivel adapter.

For each length of hose ordered, order one Whip Check!

Part #: 2N0199

### Bond Cable Shaft Collar

Part #:

- 3N0087 - 1 1/4" bore (for 3/4" hose)
- 3N0088 - 1 1/2" bore (for 1" hose)
- 3N0089 - 1 13/16" bore (for 1 1/4" hose)

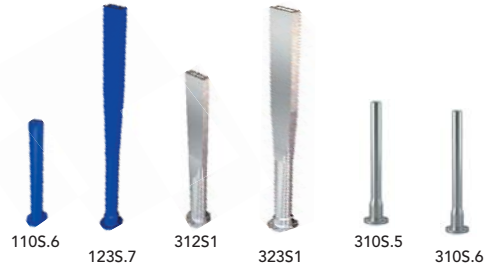
# Aero Nozzles

Cold Jet's nozzles are designed to maximize performance whatever the application. Broad or precise cleaning, hard to reach areas or working in a confined space, our line of nozzles will exceed your expectations.

Recommended operating parameters are shown in the tables for each nozzle. Nozzles noted with (\*) are recommended for use where blasting pressure is >140 psi (9.7 bar). Recommended accessory handle is noted where applicable.

## Low and Standard Flow Nozzles

These straight nozzles have standard air consumption rate of 100 cfm or less at 80 psi.



Nozzle	Part #	Air Consumption	Blast Swath	Feed rate	Length	Material	Handle
<b>110S.6</b>	5E0180	50cfm @ 80psi (1.4m <sup>3</sup> /min @ 5.5 bar)	0.6" (1.5 cm)	1-3 lbs/min (0.5-1.4 kg/min)	10" (25.4 cm)	Anodized Aluminum	2E0209
<b>123S.7</b>	5E0179	50cfm @ 80psi (1.4m <sup>3</sup> /min @ 5.5 bar)	0.7" (1.8 cm)	1-3 lbs/min (0.5-1.4 kg/min)	23" (58.4 cm)	Anodized Aluminum	2E0209
<b>310S.5</b>	5E0233	100cfm @ 80psi (2.8m <sup>3</sup> /min @ 5.5 bar)	0.45" (1.1 cm)	2-4 lbs/min (0.9-1.8 kg/min)	10" (25.4 cm)	Aluminum	2E0275
<b>310S.6</b>	5E0232	140cfm @ 80psi (3.9m <sup>3</sup> /min @ 5.5 bar)	0.6" (1.5 cm)	2-4 lbs/min (0.9-1.8 kg/min)	10" (25.4 cm)	Aluminum	2E0275
<b>312S1</b>	5E0156	100cfm @ 80psi (2.8m <sup>3</sup> /min @ 5.5 bar)	1" (2.5 cm)	2-4 lbs/min (0.9-1.8 kg/min)	12" (30.5 cm)	Aluminum	2E0289
<b>323S1</b>	5E0175	100cfm @ 80psi (2.8m <sup>3</sup> /min @ 5.5 bar)	1" (2.5 cm)	2-4 lbs/min (0.9-1.8 kg/min)	23" (58.4 cm)	Aluminum	2E0209

## High Flow Nozzles

These straight nozzles have air consumption rate of more than 100 cfm at 80 psi.



Nozzle	Part #	Air Consumption	Blast Swath	Feed rate	Length	Material	Handle
<b>507S2</b>	5E0141	165cfm @ 80psi (4.7m <sup>3</sup> /min @ 5.5 bar)	2" (5.1 cm)	3-5 lbs/min (1.4-2.3 kg/min)	7" (17.8 cm)	Aluminum	n/a
<b>503M.8 (MERN Technology)</b>	5E0095	150cfm @ 80psi (4.3m <sup>3</sup> /min @ 5.5 bar)	0.6" (1.5 cm)	3-5 lbs/min (1.4-2.3 kg/min)	3" (7.6 cm)	Aluminum	n/a
<b>505M.8 (MERN Technology)</b>	5E0108	150cfm @ 80psi (4.3m <sup>3</sup> /min @ 5.5 bar)	0.6" (1.5 cm)	3-5 lbs/min (1.4-2.3 kg/min)	5" (12.7 cm)	Aluminum	2E0209
<b>508M.8 (MERN Technology)</b>	5E0107	150cfm @ 80psi (4.3m <sup>3</sup> /min @ 5.5 bar)	0.6" (1.5 cm)	3-5 lbs/min (1.4-2.3 kg/min)	8" (20.3 cm)	Aluminum	2E0209
<b>523M1 (MERN Technology)</b>	5E0138	150cfm @ 80psi (4.3m <sup>3</sup> /min @ 5.5 bar)	1" (2.5 cm)	3-5 lbs/min (1.4-2.3 kg/min)	23" (58.4 cm)	Aluminum	2E0209
<b>523P1</b>	5E0167	150cfm @ 80psi (4.3m <sup>3</sup> /min @ 5.5 bar)	1" (2.5 cm)	3-5 lbs/min (1.4-2.3 kg/min)	23" (58.4 cm)	Polymer	2E0289
<b>523S3</b>	5E0190	165cfm @ 80psi (4.7m <sup>3</sup> /min @ 5.5 bar)	3" (7.6 cm)	4-6 lbs/min (1.8-2.7 kg/min)	23" (58.4 cm)	Aluminum	2E0287
<b>533S1 *</b>	5E0161	150cfm @ 80psi (4.3m <sup>3</sup> /min @ 5.5 bar)	1" (2.5 cm)	3-5 lbs/min (1.4-2.3 kg/min)	33" (83.8 cm)	Aluminum	2E0209
<b>533S2 *</b>	5E0164	150cfm @ 80psi (4.3m <sup>3</sup> /min @ 5.5 bar)	2" (5.1 cm)	4-6 lbs/min (1.8-2.7 kg/min)	33" (83.8 cm)	Aluminum	2E0289

\* Nozzles noted with (\*) are recommended for use where blasting pressure is >140 psi (9.7 bar).

# Aero Nozzles (cont.)

## Variable Fragmenting MERN Nozzles

With patented MERN technology and new variable fragmenting technology you have the power to control aggression downstream of the nozzle throat for a full range of performance with maximum effectiveness - the most ever from a single nozzle.



Nozzle	Part #	Air Consumption	Blast Swath	Feed rate	Length	Material	Handle
<b>312V2</b>	5E0274	100cfm @ 80psi (2.8m <sup>3</sup> /min @ 5.5 bar)	1.8" (4.6 cm)	2-4 lbs/min (0.9-1.8 kg/min)	12" (30.5 cm)	Aluminum	2E0289
<b>323V2</b>	5E0252	100cfm @ 80psi (2.8m <sup>3</sup> /min @ 5.5 bar)	2" (5.1 cm)	2-4 lbs/min (0.9-1.8 kg/min)	23" (58.4 cm)	Aluminum	2E0289
<b>508V.8</b>	5E0272	150cfm @ 80psi (4.3m <sup>3</sup> /min @ 5.5 bar)	0.6" (1.5 cm)	3-5 lbs/min (1.4-2.3 kg/min)	8" (20.3 cm)	Aluminum	2E0289
<b>523V2</b>	5E0238	150cfm @ 80psi (4.3m <sup>3</sup> /min @ 5.5 bar)	2" (5.1 cm)	3-5 lbs/min (1.4-2.3 kg/min)	23" (58.4 cm)	Aluminum	2E0289
<b>523V4</b>	5E0257	150cfm @ 80psi (4.3m <sup>3</sup> /min @ 5.5 bar)	4" (10.2 cm)	3-5 lbs/min (1.4-2.3 kg/min)	23" (58.4 cm)	Aluminum	2E0287

## Specialty Nozzles

These nozzles have various configurations for special applications and operate with air consumption rates as noted.



Nozzle	Part #	Air Consumption	Blast Swath	Swath Orientation	Feed rate	Length	Angle	Material
<b>112HK</b>	2E0361	70cfm @ 80psi (2.0m <sup>3</sup> /min @ 5.5 bar)	0.25" (0.6 cm)	n/a	1-3 lbs/min (0.5-1.4 kg/min)	12" x 2" (30.5 x 5.1 cm)	160°	Polymer Coated SST
<b>114P.5</b>	5E0183	70cfm @ 80psi (2.0m <sup>3</sup> /min @ 5.5 bar)	0.25" (0.6 cm)	n/a	1-3 lbs/min (0.5-1.4 kg/min)	10.3" (26.2 cm)	straight	Polymer
<b>307A135V.8</b>	2E0328	100cfm @ 80psi (2.8m <sup>3</sup> /min @ 5.5 bar)	0.75" (1.9 cm)	Vertical	2-4 lbs/min (0.9-1.8 kg/min)	7.3" X 6.3" (18.6 x 16 cm)	135°	Polymer Coated SST
<b>307A45H1</b>	2E0349	100cfm @ 80psi (2.8m <sup>3</sup> /min @ 5.5 bar)	1" (2.5 cm)	Horizontal	2-4 lbs/min (0.9-1.8 kg/min)	7.3" x 5" (18.5 x 12.7 cm)	45°	
<b>307A90H.8</b>	2E0326	100cfm @ 80psi (2.8m <sup>3</sup> /min @ 5.5 bar)	0.75" (1.9 cm)	Horizontal	2-4 lbs/min (0.9-1.8 kg/min)	7" x 5.3" (17.8 x 13.5 cm)	90°	
<b>307A90V1</b>	2E0329	100cfm @ 80psi (2.8m <sup>3</sup> /min @ 5.5 bar)	1" (2.5 cm)	Vertical	2-4 lbs/min (0.9-1.8 kg/min)	7.3" x 7" (18.6 x 17.8 cm)	90°	
<b>308A45H.8</b>	2E0324	100cfm @ 80psi (2.8m <sup>3</sup> /min @ 5.5 bar)	0.75" (1.9 cm)	Horizontal	2-4 lbs/min (0.9-1.8 kg/min)	7.7" x 3.5" (19.6 x 8.9 cm)	45°	
<b>308A45V.8</b>	2E0325	100cfm @ 80psi (2.8m <sup>3</sup> /min @ 5.5 bar)	0.75" (1.9 cm)	Vertical	2-4 lbs/min (0.9-1.8 kg/min)	7.8" x 3.5" (19.8 x 8.9 cm)	45°	
<b>309A45H.8</b>	5E0094	120cfm @ 80psi (3.4m <sup>3</sup> /min @ 5.5 bar)	0.75" (1.9 cm)	Horizontal	3-5 lbs/min (1.4-2.3 kg/min)	8.9" x 4" (22.6 x 10.2 cm)	45°	
<b>317A90H1</b>	2E0327	100cfm @ 80psi (2.8m <sup>3</sup> /min @ 5.5 bar)	1" (2.5 cm)	Horizontal	2-4 lbs/min (0.9-1.8 kg/min)	16.6" x 3.4" (42.2 x 8.6 cm)	90°	Polymer Coated SST
<b>509C</b>	2E0411	150cfm @ 80psi (4.3m <sup>3</sup> /min @ 5.5 bar)	n/a	n/a	3-5 lbs/min (1.4-2.3 kg/min)	9" (22.9 cm)	22° cone	Multi



# Nozzle Extension Tubes

Extension tubes are used to extend nozzles when additional reach is needed with minimal pressure loss. Extension tubes connect to nozzle and applicator with proper fittings (not included).



3/4" (1.9 cm) OD  
Internal threaded end fittings.  
Available in 10" (25.4 cm), 20" (50.8 cm), and 30" (76.2 cm)  
Recommended for use with nozzles that have a flow rating <100 cfm @ 80 psi (2.8 m<sup>3</sup>/min @ 5.5 bar)  
Stainless Steel  
Part #: 3E0715 - Length



1" (2.5 cm) OD  
Internal threaded end fittings  
Available in 10" (25.4 cm), 20" (50.8 cm), and 30" (76.2 cm)  
Recommended for use with nozzles that have a flow rating >100 cfm @ 80 psi (2.8 m<sup>3</sup>/min @ 5.5 bar)  
Aluminum  
Part #: 3E0633 - Length

# Nozzle Accessories



## JICF Quick Change Module

Enables quick and safe nozzle changes  
Can be used with all nozzles, with appropriate couplings and end fittings  
Part #: 2E0360 - 3/4" (1.9 cm)

## Nozzle Adapter



3/4" (1.9 cm) JICM  
Used with 3/4" (1.9 cm) JICF nozzles and extension tubes when used with AeroTech Applicator or QCM.  
Aluminum  
Part #: 3E0729



1" (2.5 cm) JICM  
Allows connection of extension tube to applicator  
Aluminum  
Part #: 3E0976



## Nozzle Base

1" (2.5 cm) JICM  
Allows the 1" (2.5 cm) OD nozzle extension tube to be used with nozzle  
Aluminum  
Part #: 2E0420



## Nozzle Handles

Attaches to nozzles in order to increase nozzle control when blasting.

Adjustable Tube Handle  
Part #: 2E0275 - 3/4" (1.9 cm) OD  
2E0209 - 1" (2.5 cm) OD  
2E0289 - 1 3/16" (3 cm) OD

Clamp Style (used with 523S3 and 523V4)  
Part #: 2E0287

# Accessories



## Extension Cord & Reel

50' (15.2 m) of electrical power cord used when additional length of cord is necessary.  
Part #: 2H0017-G1 (110 Volts)  
*(Contact Customer Service for other voltage options)*



## Static Bond Cable

Connects the hose to the work piece being blasted bonding the two in order to virtually eliminate electrostatic discharge.  
Part #: 2G1282



## Hose Management System

### Hose Wrap

Velcro wrap used to assist in control and storage of your hoses.  
Part #: 4Z0597

### Hose Carrier

Durable rubber handle with fabric straps to help hang and carry hoses when moving or storing.  
Part #: 4Z0590



## JIC Fittings

Used to connect the hose to the blast machine.  
Used to connect extensions to some nozzles.

Part #: 12HTX-S - 3/4" (1.9 cm) JICM  
16HTX-S - 1" (2.5 cm) JICM  
20HTX-S - 1 1/4" (3.2 cm) JICM  
16-12TRBTX-S - 1" (2.5 cm) JICF to 3/4" (1.9 cm) JICM  
5N0013 - 1" (2.5 cm) JICM to 3/4" (1.9 cm) JICM Aerodynamic  
5N0004 - 1 1/4" (3.2 cm) JICF to 1" (2.5 cm) JICM Aerodynamic  
5N0003 - 1 1/4" (3.2 cm) JICM to 1" (2.5 cm) JICM Aerodynamic  
5N0022 - 1 1/2" (3.8 cm) JICM to 1 1/4" (3.2 cm) JICM Aerodynamic



## Flow Divider\*

Splits one blast flow into two for simultaneous blasting while maintaining pellet integrity  
Part #: 2E0320 - 1 1/4" (3.2 cm) flow to two 1" (2.5 cm) hoses  
2E0319 - 1 1/2" (3.8 cm) flow to two 1 1/4" (3.2 cm) hoses  
Dual Trigger Interconnect Box is required Part #: 2G1157

\*The Air Only Applicator Switch will not function if Flow Divider is being used.

## Accessories (cont.)



### Externally Mounted Air Pressure Regulator

Control your blast aggression with an externally mounted pressure regulator  
Removable at the blast machine.  
Part #: 2M0025-G1 (Low Pressure)  
Part #: 2M0025-G2 (High Pressure)

### Pivoting Hose Hangers

Used to hang hoses for storage or transportation of blast system.  
Universal orientation.  
Part #: 2J0228 -G1 (Qty 1)



### Internally Mounted Low Pressure Regulator



Control your blast aggression with this internally mounted pressure regulator  
Includes pilot adjustment for placement on control panel  
Part #: 2M0025-G7

### Nozzle Hanger

The engineered Nozzle Hanger safely stores nozzles when not in use. Hanger can be mounted directly to the blast system.  
Part #: 3J0897

Note: Aero 40 will only accommodate one hanger on machine.



### Cord Wrap

Mounted to blast system in order to store electrical cord for transporting and storage.  
Part #: 2J0229



### After Cooler

Recommended when clean dry air cannot be guaranteed for blasting.  
Part #: 2M0023-G1



## Safety Accessories



### Fire Sleeve

Recommended if blast hose might be exposed to temperatures above 180° F (82.26° C)  
Allow 4' (1.2 m) to 20' (6.1 m) coverage for area of blast hose subject to high heat  
Part #: 4N0094 - 3/4" (1.9 cm)  
4N0152 - 1" (2.5 cm)  
4N0153 - 1 1/4" (3.2 cm)

### Safety Kit

Recommended Safety Kit for use with dry ice blasting equipment.  
Meets OSHA requirements for operator noise protection (with the use of properly rated and worn ear plugs)

Kit includes the following:

- 100 sets of ear plugs
- 2 ear protectors
- Eye protector shield
- Gloves
- Dry ice scoop

Part #: 2Z0001



**Global Headquarters**

Loveland, OH USA  
+1 800.337.9423

**European Headquarters**

Zolder, Belgium  
+32 (0)13 53 95 47

**Germany**

Weinsheim, Germany  
+49 (0)6551 96060

**Canada**

Ontario, Canada  
+1 800.337.9423 x501

**Latin America**

Monterrey, NL Mexico  
+52 (81)1097.0445

**Middle East**

Zolder, Belgium  
+32 (0)13 53 95 47

**Asia/Pacific**

+1 513.831.3211 x709



**Cold Jet**<sup>®</sup>  
[www.coldjet.com](http://www.coldjet.com)